恒信锅炉
HENGXIN

Product recommendation

0.5T Horizontal oil-fired gas-fired steam boiler

Contact personnel:

contact number:

Unit address: Taikang County, Zhoukou City,Henan Province

Henan Hengxin Boiler Manufacturing Co., Ltd

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Ⅰ、Configuration list

WNS0.5-1.0-YQ Standard configuration sheet of horizontal oil-fired gas and steam boiler

S/N	product name	Product model/Norm	unit	quantity	Origin, brand	remarks
I	Boiler host	WNS0.5-1.0-YQ 0.5t/h 1.0Mpa	PC	1	Hengxin	Contains platform / escalator
II	Burner	0.5T Standard	PC	1	Purchase and sale package	Standard
III	Control System	Touch color screen/HXDK-0.5T	PC	1	Hengxin	Standard
IV	Stainless steel feed pump	1.5KW	PC	1	Purchase and sale package	Standard
V	Flue gas energy saving device	JNQ-0.5	PC	1	Hengxin	Standard
VI	Divide the cylinder	Φ159	PC	1	Hengxin	Standard
VII	Water treatment	SCL-0.5T/h	Suit	1	Henan Runxin	Standard
VIII	Funnel	Φ273	Meter	9	Hengxin	Standard
IX	Flue elbow	Mainframe matching	piece	1	Hengxin	
X	Supporting instrument valve					
1	Three-way plug valve	HX-16/DN15	PC	2	Zhengzhou, Henan	Pressure
2	Pressure gage	Y-150/0~1.6MPa 1.6Level	PC	2	Hangzhou Fuyang	Pressure
3	Pressure gauge retaining water bends	Emblem mark /DN15	PC	1	Hengxin	Pressure
4	Pressure controller	KP-35/0~1.3Mpa	PC	2	Danfoss	Pressure
5	Cut-off valve	J41H-16C PN1.6/DN32	PC	1	Zhengzhou Yu Ming	Main steam
6	Cut-off valve	J41H-16C PN1.6/DN25	PC	1	Zhengzhou Yu Ming	Water supply
7	Safety valve	A48H-16C PN1.6/DN40	PC	1	Zhengzhou Yu Ming	Safe
8	Clip check valve	H14W-16P PN1.6/DN25	PC	2	Zhengzhou JiTong	Water supply

9	Ball discharge valve	PQ41F-16 PN1.6/DN40	PC	1	Zhengzhou Yu Ming	Unloading
10	Water level gauge	DSKJ-IV/PN1.6/DN25	PC	1	ZhengZhouZhonghua	Stage
11	Water level controller	UQK-350/PN1.6/DN25	PC	1	ZhengZhouZhonghua	Stage
12	Ball valve	J41H-16C PN1.6/DN25	PC	4	Zhengzhou Yu Ming	Stage
13	Screw nut	M12×35	Suit	20	Zhengzhou, Henan	Funnel
XI	Factory-random technical data					
1	Product quality certificate	WNS0.5-1.0-YQ	Case	1	Hengxin	
2	Installation and operation instructions	WNS0.5-1.0-YQ	Case	1	Hengxin	
3	Copy of the manufacturing license	WNS0.5-1.0-YQ	Case	1	Hengxin	
4	Product assembly diagram	WNS0.5-1.0-YQ	Case	1	Hengxin	
5	Product ontology diagram	WNS0.5-1.0-YQ	Case	1	Hengxin	
6	Product piping and instrument diagram	WNS0.5-1.0-YQ	Case	1	Hengxin	
7	Product foundation map	WNS0.5-1.0-YQ	Case	1	Hengxin	
8	Summary table of the calculation results	WNS0.5-1.0-YQ	Case	1	Hengxin	
9	Supervision and inspection certificate	WNS0.5-1.0-YQ	Case	1	Zhoukou pot inspection	
10	Specification indication nameplate	WNS0.5-1.0-YQ	PC	1	Hengxin	
Total of the above: Yuan whole （￥: .00yuan）						
Note:						

Ⅱ、Technical parameter：

Oil Gas Steam Boiler Data Sheet			
Model		WNS0.5-1.0-YQ	
Rated capacity T/h		0.5	
Rated steam pressure/MPa		1.0	
Rated steam temperature/°C		184	
Water supply temperature/°C		20	
Heating surface /m^2	Radiation	3.755	
	Convection	11.181	
	Economizer	12.6	
Thermal efficiency≥		93.61%(Oil)	93.75%(Gas)
Exhaust temperature/°C		148.73(Oil)	138.72(Gas)
Design fuel	Natural gas	Qydw=8550kcal/kg=35.8MJ/kg	
	Light oil	Qydw=10200kcal/kg=42.7MJ/kg	
Fuel consumption	Natural gas	15-41.31Nm3/h（Minimum working condition / maximum working condition）	
	Light oil	12-34.16kg/h（Minimum working condition / maximum working condition）	
Steam interface DN		40	
Water supply interface DN		25	
Safety valve caliber DN		40	
Drain outlet DN		40	
Chimney diameter inner diameter mm		273	

Water capacity/m^3	1.8
Transportation size (long X width x high)mm	2920x1569x1814
Large transport weight/T	2.5

Burner adaptation specification

Name	Model	Name	Model
Output power	100-450KW/h	Output power	160-450KW/h
Natural gas flow	10-45m3/h	Light oil flow	13.5-38kg/h
Natural gas pressure	6-10Kpa	Recommended daily fuel reserve	1—3 T
Main diameter of natural gas gas supply	DN50-80	Main oil supply pipeline	DN25
Caliameter of burner valve set	DN40	Combustion oil pump inlet diameter	DN15
Power of motor	0.5KW	Power of motor	0.5KW
Burner power supply	1N AC 50Hz 230V	Burner power supply	1N AC 50Hz 230V

Supporting the feed water pump specification		Supporting electronic control specifications		Supporting sub-cylinder specifications			
Model	CDL2-150	Model	HXDK-0.5	Model		FQG159	
Flow	1.2m^3/h	Control range	0-1.0Mpa	Norm	Φ159×6	Volume	0.022m^3
Head of delivery	123m	Ontology structure	Box-type	Nominal working pressure		1.0Mpa	
Power of motor	1.5KW	Fixed mode	Hang type	Rated working temperature		184℃	

Ⅲ、Company profile：



Henan Hengxin boiler manufacturing co., LTD. Was built in 2006, the factory is located in Zhoukou city taikang county zhangji G311 road north, 1 km away from zhou highway and Yongdeng high speed exit, convenient production and traffic conditions, superior geographical environment, Hengxin boiler is with grade B boiler manufacturing license and grade D pressure vessel manufacturing license, the company has passed the quality management system, environmental management system and occupational health and safety management system certification. In recent years, it has cooperated with many scientific research units and universities. At present, there are mainly 713 technical cooperation units, thermal energy technology cooperation units of Xi'an Jiaotong University, and pilot cooperation units of Henan University. Hengxin boiler total investment of 96 million yuan, the factory covers an area of more than 30000 square meters, the main workshop 6 thousand square meters, has a variety of large special production equipment, buried arc automatic welding machine, 35mm plate machine, 80mm shaking arm drilling machine, milling machine, cutting machine, horizontal lathe, edge machine, lathe, electric crane, forklift, etc., the company has B boiler manufacturing qualification, professional boiler heat team, including 2 senior engineers, engineer assistant, 25 people, workshop technicians 206 people, annual production capacity of 4000 steam tons. Main products: steam boiler; steam can; Cowper blast air heater, hot-water boiler, Heat-conducting oil boiler, pressure vessel, gas fired boiler, oil burning boiler, Electromagnetic boiler, Fuel oil and gas vacuum hot water boiler, Electric vacuum hot water boiler, Phase Change Indirect hot water boiler, Condensated vacuum hot water boiler, heating boiler, Bath boiler, boiling water boiler, dry hot air boiler, Chain furnace row hand-fired boiler, Horizontal 3-return fully automatic steam boiler, Fuel-fired boiling water boiler, Gas tea stove, Electric steam boiling water boiler, Electric steam boiler, Electric steam generator, Electric hot water boiler, Steam and water dual boiler, Fuel oil and steam generator, Gas-fired steam generator, Electric steam generator, Fuel hot air furnace, Gas hot air furnace,

Biomass hot air furnace, Biomass steam-water boiler, Biomass steam generator, Steam storage tank, air reservoir, Steam pack, Sub-cylinder, Non-standard container, Wood corrosion tank, Products such as wood immersion tanks, Welcome to get your order.

Adhering to the lofty spirit of serving customers and doing a century-old enterprise, the company has built a product pre-sales consultation and after-sales service system, has perfect quality assurance files, quickly solves the practical problems of the installation, use, maintenance and other products, and provides customers with stable and reliable technical support.Quality is the life of the enterprise, Hengxin Boiler adhering to the concept of quality first, let users rest assured is our solemn commitment to you.From the boiler equipment engineering design, type selection, transportation, installation, inspection, commissioning and other links, we will fully consider your needs, all fully think of your attention.We will unremittingly pay close attention to quality and tirelessly pursue perfection.The after-sales service of Henan Hengxin Boiler Manufacturing Co., Ltd. is implemented in accordance with the new national "three guarantees" regulations, providing a full range of engineering after-sales service.In more than 100 cities and regions of more than 30 provinces in China, the implementation of professional service concept, the whole standby.Product engineering quality, transformation and upgrading and other problems, we will focus on the user-centered whole-process tracking, regular maintenance and regular maintenance, so that all problems can be solved easily.

Ⅳ、Company qualification and product display



统一社会信用代码
91411627MA3XB13B4P

营业执照

扫描二维码登录"国家企业信用信息公示系统"了解更多登记、备案、许可监管信息。

名　　称　河南省恒信锅炉制造有限公司
类　　型　有限责任公司
法定代表人　刘亮
经营范围　许可项目：特种设备制造；特种设备安装改造修理；燃气燃烧器具安装、维修；货物进出口；技术进出口（依法须经批准的项目，经相关部门批准后方可开展经营活动，具体经营项目以相关部门批准文件或许可证件为准）一般项目：特种设备销售；通用设备制造（不含特种设备制造）；机械设备销售；热力生产和供应；机械零件、零部件加工；机械零件、零部件销售；环境保护专用设备制造；金属结构制造；金属结构销售；金属材料销售（除依法须经批准的项目外，凭营业执照依法自主开展经营活动）

注册资本　玖仟陆佰万圆整
成立日期　2016年06月21日
营业期限　长期
住　　所　太康县张集镇311国道北侧（背座堂村西）

登记机关
2021年 03月 01日

国家企业信用信息公示系统网址：http://www.gsxt.gov.cn　　国家市场监督管理总局监制



开户许可证

核准号：J5085000440802　　编号：4910-02444133

经审核，河南省恒信锅炉制造有限公司　符合开户条件，准予开立基本存款账户。

法定代表人（单位负责人）刘亮　开户银行河南太康农村商业银行股份有限公司张集支行

账　号 37417001900000018

发证机关（盖章）
2018年05月23日

中华人民共和国
特种设备生产许可证
Production License of Special Equipment
People's Republic of China

编号：TS2141019-2025

单位名称：河南省恒信锅炉制造有限公司

住　　所：太康县张集镇 311 国道北侧（背座堂村西）

制造地址：河南省周口市太康县张集镇 311 国道北侧（背座堂村西）

经审查，获准从事以下特种设备生产活动：

许可项目	许可子项目	许可参数	备注
锅炉制造（含安装（散装锅炉除外）、修理、改造）	锅炉（B）	额定出口压力小于等于2.5MPa的蒸汽和热水锅炉；有机热载体锅炉	/

发证机关：河南省市场监督管理局

发证日期：2021 年 2 月 9 日

有 效 期：2021 年 2 月 9 日 至 2025 年 2 月 8 日



质量管理体系认证证书

兹证明

河南省恒信锅炉制造有限公司

统一社会信用代码：91411627MA3XB13B4P

地址：河南省周口市太康县张集镇311国道北侧（背座堂村西）

管理体系符合

GB/T 19001-2016 / ISO 9001:2015

本证书覆盖范围

B级锅炉制造（许可证范围内）（不含分支机构）

初次认证日期：2021年05月24日　　上一认证周期截止日期：2024年05月23日

本次发证日期：2024年04月02日　　证书有效期至：2027年05月23日

证　书　号：M43124Q30320R1S

JAS-ANZ　法定代表人

体系认证
M4310809CB

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注：管理体系认证审核报告和监督结论通知书在航星认证客户关系管理系统（网址：vip.hxqc.cn）上获取
本证书信息可在国家认证认可监督管理委员会官方网站（www.cnca.gov.cn）和www.JAS-ANZ.org/register和www.hxqc.cn上查询

北京大陆航星质量认证中心股份有限公司

地址：北京市海淀区玉泉路甲12号七层



职业健康安全管理体系认证证书

兹证明

河南省恒信锅炉制造有限公司

统一社会信用代码：91411627MA3XB13B4P

地址：河南省周口市太康县张集镇311国道北侧（背座堂村西）

管理体系符合

GB/T 45001-2020 / ISO 45001:2018

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北京大陆航星质量认证中心股份有限公司

地址：北京市海淀区玉泉路甲12号七层



环境管理体系认证证书

兹证明

河南省恒信锅炉制造有限公司

统一社会信用代码：91411627MA3XB13B4P

地址：河南省周口市太康县张集镇311国道北侧（背座堂村西）

管理体系符合

GB/T 24001-2016 / ISO 14001:2015

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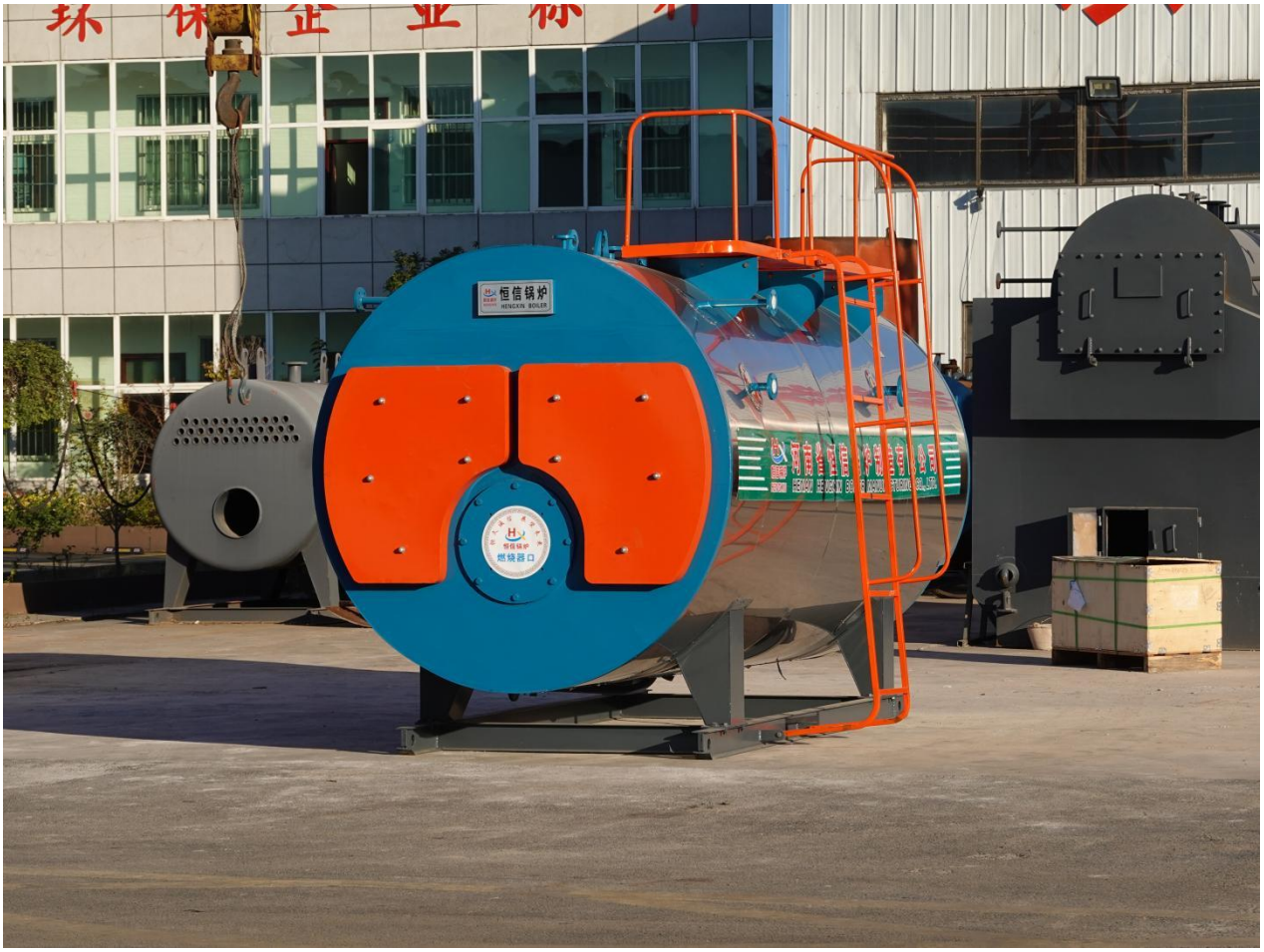
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北京大陆航星质量认证中心股份有限公司

地址：北京市海淀区玉泉路甲12号七层


恒信锅炉
HENGXIN BOILER


节 能 环 保 企 业 标 杆
以 科
恒信锅炉
HENGXIN BOILER


力
以质
河南省恒信锅炉制造有限公司
HENAN HENGXIN BOILER MANUFACTURING CO., LTD.


河南省恒信锅炉制造有限公司

Ⅴ、Introduction and characteristics of steam boiler

1、System overview and scope

In order to ensure the safety of the boiler operation and the safety of working people's life and property, the design, manufacturing, installation, transformation, maintenance, use, inspection and testing of the boiler must be implemented in strict accordance with the requirements of TSG G0001-2012 Boiler Safety Technical Supervision Regulations, GB/T16508.1~16508.8-2013 Pan Shell Boiler and TSG G0002-2010 Boiler Energy Saving Technical Supervision and Management Regulations.

The unit that alls the boiler shall have the corresponding grade boiler installation license and go through the installation notification procedures to the local boiler safety supervision agency before installing the boiler according to the design drawings of the boiler room and accept the supervision and inspection of the local market supervision administration during the construction process.After passing the boiler installation and acceptance, the boiler user shall go through the registration procedures in accordance with the Measures for the Registration of Boiler Use. The boiler that does not go through the registration procedures shall not be put into use.

2、Structure introduction

WNS fuel-fired steam boiler adopts the form of horizontal internal combustion and micro-positive pressure chamber combustion.The boiler body is composed of boiler cylinder, corrugated-flat combination furnace tank, recombustion chamber and threaded smoke pipe.The fuel is mixed with the air in the burner, which is ignited by the electronic ignition rod, injected into the furnace tank. The high temperature flue gas enters from the recombustion chamber into the convection pipe, enters the energy collector through the smoke outlet, reaches the exhaust temperature requirements, and finally discharged into the atmosphere by the chimney.

Design feature ：

(1)The burner adopts the three return structure arranged in the front, and the flame is micro-positive pressure combustion in the furnace, strengthening the heat

transfer, thus reducing the convection heating area, small flue gas flow resistance, low operating power consumption, which can save the operating cost.

(2)The boiler adopts centrifugal glass cotton as an insulation material with good insulation performance, light weight and less heat dissipation loss.

(3)The whole boiler system is safe and reliable, the feed water directly into the boiler inlet pipe, equipped with safety valve and pressure controller, so that the boiler is always in a safe and efficient operation state.

(4)Significant environmental protection effect: the smoke emission concentration is 50mg / Nm3. The Greenman blackness is grade I, and the noise is 60 decibels.

(5)The flue gas energy saving adopts a circular constant pressure energy saving condenser, which is safe and reliable. The energy saving is connected to the soft water tank, and there is a hot water circulation pump without continuous circulation, which can reduce the smoke exhaust temperature and improve the heat efficiency of the boiler.

3、Performance characteristics

The boiler overall factory, equipped with combustion equipment using imported burner, can achieve full automatic control of combustion.The boiler is equipped with computer control cabinet with thermal parameter display and control button; the boiler has high water level alarm and low water level chain protection function.The boiler shall be equipped with a burner to fully meet the requirements of the Boiler Safety Technical Supervision Regulations.

4、Design fuel requirements：

1. Liquid fuel

0#Light diesel ingredients

Car	Har	Oar	Nar	Sar	Aar	Var	Qnet.v.ar
(%)	(%)	(%)	(%)	(%)	(%)	(%)	(kJ/kg)
85.55	13.49	0.66	0.04	0.25	0.01	0	42916.75

2. Gas fuel

Natural gas ingredients:

CH4	CmHn	H2	CO	N2	O2	Qnet,v,ar
(%)	(%)	(%)	(%)	(%)	(%)	(kJ/Nm3)
96.83	0.908	0.105	0.1	1.85	0	35438

5、Automatic control of security protection

The boiler has high and low water level alarm and low water level chain protection function; automatic burner with good technical performance as the main combustion equipment. The combustion procedure is controlled by more advanced combustion program controller, realizing the boiler, automatic protective shutdown and pressure regulator when water pressure is extremely low and over pressure.

6、Automatic protective device

1、Leakage protection: when the leakage current exceeds the set value, the total power supply of the boiler is automatically cut off.

2、Water shortage protection: when the water level in the boiler is lower than the low water level required by the boiler, automatically stop the heating, and alarm.

3、Power loss protection: When the power supply is suddenly interrupted and the power is transmitted again, the control system all returns to the automatic working state.

4、Overpressure protection: when the pressure exceeds the rated pressure, the overpressure indicator is on and cut off the total power of the control system.

7、Main design basis

(1)TSG G0001-2012《Boiler safety technical supervision regulations》;

(2)GB/T16508.1～16508.8-2013《Pot shell boiler》;

(3)NB/T47034-2013《Technical conditions of the industrial boiler》;

(4)GB50273-2009《Specification for the construction and acceptance of the boiler installation works》;

⑸GB/T1576-2018《Water quality of industrial boiler》；

⑹GB13271-2014《Emission standard of air pollutants from the boiler》；

⑺TSG G0002-2010《Regulations for technical supervision and management of boiler energy saving》；

⑻TSG G0003-2010《Energy efficiency test and evaluation rules of industrial boilers》;

⑼GB50211-2014《Code for the construction and acceptance of industrial furnace masonry engineering》；

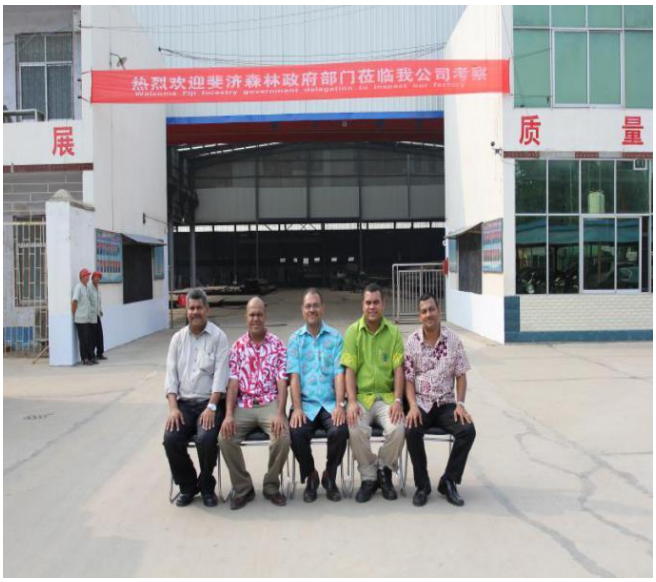
⑽《Standard method for thermal power calculation of boiler unit》（73Version）；

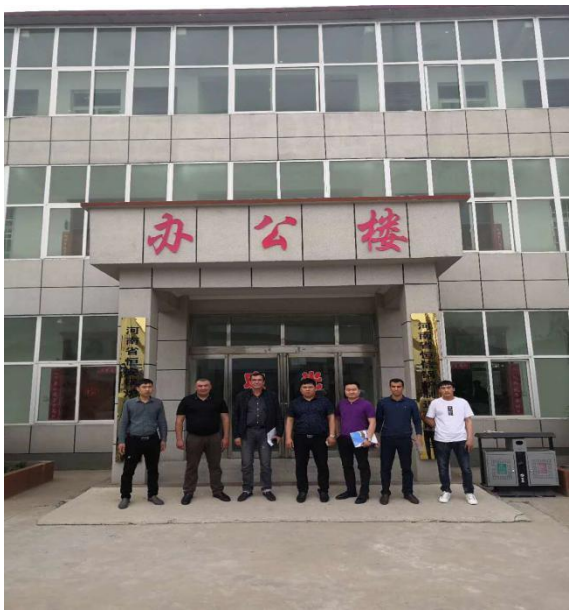
⑾NB/T47055-2017《General technical conditions for boiler coating and packaging》。

Ⅵ、Customer visit













Ⅶ、Equipment support





钻床



大型管管对接设备





大型卷板机

Ⅷ、Safety and quality assurance measures

1、Safety assurance measures

Production must be safe and safe to promote production, adhere to the civilized safety of production is the quality of construction. Important guarantee of the construction period.

（1）In addition to the full-time safety personnel, the construction site adheres to the principle of safety that must be managed in production, and arranges the safety inspection work while arranging and inspecting the construction tasks.

（2）When issuing the task to the construction team, the written safety measures must be issued. Explain the safety points in the construction, and the team leader must give oral safety tips before the daily shift.

（3）No person shall enter the site without wearing a safety helmet, and the safety officer and any worker may persuade him to leave the site. Site construction workers should do complete safety protection equipment, do not wear labor protection protection equipment to enter the site construction.

（4）Safety belts must be worn at high altitude, and lifting equipment and steel parts should have reliable safety cable facilities for hanging safety belts.

（5）The equipment and rigging for lifting and transportation operation shall meet the regulations, the regulations, the construction scaffolding shall be safe and reliable, and the escalators shall be erected.

（6）Temporary power power shall have temporary distribution box that meet the requirements, all equipment shall have good rain prevention measures, electrical equipment reliable grounding and dew power protection, one gate shall not be used, and shall be maintained by special personnel.

（7）Do a good job of fire prevention work seriously, gas welding shall not be used fire rope, after work to check and extinguish all fire sources, oxygen, acetylene gas, oil and other flammable goods should be respectively extensive respectively, construction materials should be neatly placed according to the regulations, drainage and passage channels should not be occupied.

（8）Adhere to the civilized construction, the construction site often keep clean, organized.

（9）Strengthen safety education, focus on homework, do not talk or tease or AWOL.

（10）To abide by the relevant provisions of the construction unit, those who violate the regulations, work recklessly, work recklessly, or do not listen to the dissuasion shall be investigated for responsibility, or even transferred from the local construction project.

2、Quality assurance measures

（1）Strictly follow the "Special Equipment Safety Supervision Regulations", "Boiler and Pressure Vessel Manufacture Supervision and Administration Measures", "Boiler and Pressure Vessel Manufacture Licensing Conditions" and "Steaming Regulations" and other regulations and related standards for manufacturing and inspection.

（2）There are more than 30 professional engineers and technicians of boiler, machining, welding, nondestructive testing and other related personnel. At the same time, there are 43 certified welders and 6 non-destructive testing personnel.

（3）The production equipment has more than 50 sets, such as coil machine, driving, pipe bending machine, bending pipe setting and testing platform, drilling bed, thread tube machine booking, automatic welding machine, welding machine, welding material drying equipment, and machining equipment. The main inspection and test equipment are: hydraulic test pump, air compressor, material test machine, V-type gap impact test machine, projector, chemical automatic analyzer, X-ray flaw detector, ultrasonic flaw test machine and other more than 20 sets. Can meet the needs of production and inspection completely.

（4）There are complete and sound "quality manual of boiler", procedure documents, operation document management system and quality post responsibilities and other quality and safety documents. The enterprise continues to strengthen the quality management, strengthen the production, process, welding, physical and chemical testing and nondestructive testing and other aspects of the quality supervision and inspection work, to ensure the quality of the factory products.

(5) Do a good job in after-sales service seriously, actively deal with and solve the quality problems of user feedback, and solve the problems for users.

(6) Review the design drawings in strict accordance with the specifications and standards, and put into production after examination and approval by the provincial ad hoc department.

(7) We promise to provide complete technical documents and drawing data.

Ⅸ、After-sales service commitment

1、 Service system

Our service purpose is to "provide customers with sincere, high-quality service". We ensure honest and thoughtful service to customers, and are committed to constantly improving service quality and user satisfaction.

2、Pre-sale service

(1)patiently introduce the product and quality to users.

(2)Provide users with technical consultation, including product use and maintenance, product assembly, use characteristics and other technical problems. Where users need to provide services, the company will send the best engineering and technical personnel for customer service and technical consultation.

(3)The company set up a service hotline for users to answer various questions about product products.

3、After-sales service

（1）When users have quality problems with our products, the customer complaint should reply within 2 hours. If the telephone communication cannot solve the problem (except if the customer does not cooperate), the service personnel can go to the problem to solve the site according to the actual situation.

（2）All expenses incurred in handling the problem (quality problem Company) shall be borne by the Company (except for artificial operation by the buyer).

Implement the "product quality responsible person system". After the contract is signed, from the product manufacturing, warehousing, delivery to installation and commissioning, to improve the quality of the project.

4、Standardized service standards

（1）Provide detailed and enthusiastic consulting services before and during the sale

（2）Door-to-door debugging, demonstration guidance to use, to ensure to provide perfect technical guidance, operation training

（3）Establish an independent user file card for each customer, and implement regular tracking service.

5、Star service 1,2,3,4 mode

1）That is, a result: satisfactory service

2）That is, two ideas: take away the troubles of users, and leave the sincerity of innovation

3）That is, three controls: service complaint rate less than 1 in 10,000, service omission rate less than 10,000, service dissatisfaction rate less than 10,000

4）That is, four no omissions: one records the problems; one handles the problems; one reviews the results; one reflects the results to the design, production and operation departments.

6、Technical services and liaison

1）The company assigned the technical personnel Mr.Zhao Chunhui as the person responsible for the technical service.

2）The technical support provided includes: technical explanation work in the bidding documents, liaison work during the production process, on-site guidance for product installation and commissioning, and answers about product problems.

7、Organization guarantee

Our company has set up a special project department for each user, and special personnel are responsible for, track and coordinate some problems in the manufacturing process of the project. All responsible personnel must report any problems at any time.

X、Factory environment






恒信
锅炉
恒信锅炉
HENGXIN
河南省恒信锅炉制造有限公司







XI、Company message



This list is a selective reference for your company

Due to the supply factors, the equipment parameters shall be subject to the actual factory equipment parameters!

We talk about adhering to the principle of customer first, in ensuring technology, quality at the same time, to provide customers with pre-sales and after-sales and other full range of services, to solve the worries of customers at home, will be patient, sincere and enthusiastic attitude to serve every customer!